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Wire End Terminals for Machine Swaging T-316



CAT. NO.	THREAD SIZE X LENGTH	WIRE SIZE	CAT # USED ON
32-601*	1/4-28 L.H. x 2-1/2	3/32"	01
32-602*	1/4-28 L.H. x 2-1/2	1/8"	01
32-603*	1/4-28 L.H. x 2-1/2	5/32"	01
32-604	10-32 L.H. x 1-7/8	1/16" †	03
32-605	10-32 L.H. x 1-7/8	3/32"	03 & 19
32-607	1/4-28 L.H. x 2-1/2	3/32"	04 & 19
32-608	1/4-28 L.H. x 2-1/2	1/8"	04 & 19
32-609	1/4-28 L.H. x 2-1/2	5/32"	04 & 19
32-610	1/4-28 R.H. x 2-1/2	3/32"	04(RH) & 42
32-611	1/4-28 R.H. x 2-1/2	1/8"	04(RH) & 42
32-612	1/4-28 R.H. x 2-1/2	5/32"	04(RH) & 42
32-613	10-32 R.H. x 3	1/16" †	11
32-614	10-32 R.H. x 3	3/32"	11
32-616	1/4-28 R.H. x 3 3/4	1/8"	12-104
32-617	1/4-28 R.H. x 3 3/4	5/32"	12-105
32-618	5/16-24 R.H. x 2 3/4	5/32"	05,07 & 43
32-619	5/16-24 R.H. x 2 3/4	3/16"	05,07 & 43
32-620	3/8-24 R.H. x 3	3/16"	06,08 & 44
32-621	3/8-24 R.H. x 3	7/32"	06,08 & 44
32-622	3/8-24 R.H. x 3	1/4"	06,08 & 44
32-623*	3/8-24 R.H. x 4	3/16"	02
32-624*	3/8-24 R.H. x 4	7/32"	02
32-625*	3/8-24 R.H. x 4	1/4"	02
32-626	1/2-20 R.H. x 3 1/2	1/4"	09/45
32-627	1/2-20 R.H. x 3 1/2	9/32"	09/45
32-628	1/2-20 R.H. x 3 1/2	5/16"	09/45
32-629	5/8-18 R.H. x 4 1/4	5/16"	10/47
32-630	5/8-18 R.H. x 4 1/4	3/8"	10/47

* For Backstay Adjuster Only (1/4-28 Size Includes Square Nut)

† Swage with 3/32" die



Wire End Terminals for Machine Swaging - Extra Long

CAT. NO.	THREAD SIZE	WIRE SIZE	ADDED LENGTH
32-631	5/16-24 R.H.	5/32"	1-1/2"
32-632	5/16-24 R.H.	3/16"	1-3/4"
32-633	3/8-24 R.H.	3/16"	1-3/4"
32-634	3/8-24 R.H.	7/32"	2-1/4"
32-635	3/8-24 R.H.	1/4"	2-1/2"
32-636	1/2-20 R.H.	1/4"	2-1/2"

Techno•TIP One of the most neglected parts on a sailboat are the Life Line and Rigging Turnbuckles. Turnbuckles need to be kept free of dirt and salt by rinsing with fresh water periodically. A good marine lubricant like Johnson Sealube or equivalent should be applied to the threads. The lubricant will provide corrosion protection and keep the turnbuckles turning freely. Never straighten a bent threaded stud, always replace, as a bent threaded stud has been weakened after bending.